

Sabatack[®] 750

bonding and sealing

Description

Sabatack[®] 750 is a 1-component, elastic, humidity-curing, MS polymer-based construction adhesive. Its primary use is bonding with high tensile strength, for which it is easy to apply. Its secondary use is sealing seams, overlaps and joints. Sabatack[®] 750 has a medium viscosity and a high modulus of elasticity.

Field of application

Industrial and hand-made vehicle and coachwork construction, marine, ventilation and air conditioning, electro-technology, equipment assembly, metal and tin processing, plastics technology, civil & environmental engineering and building & construction. Used for the elastic bonding of frames, profiles, plates etc. Also for sealing seams, overlaps, joints and cracks. Suitable for interior and exterior use. Fast sealing directly before painting.

Advantages

- high end strength, fast drying
- adhesion without primer
- UV-stable, high temperature resistance
- can be painted wet-on-wet, hardly any shrinkage
- no blistering, almost odourless
- free from solvents, isocyanates and silicones
- certificates: Germanischer Lloyd (WP 0840006 HH), WRAS (647 M), Wheelmark (164.106/1121/WCL MED0326), ISEGA (in connection with HACCP)



Method of use

For instructions for use, repaintability and pre-treatment, see the relevant info sheet at www.saba.nl

Technical data

Basis	MS-Polymer, humidity-curing
Density (EN 542)	approx. 1.380 kg/m ³
Solids content	approx. 100%
Skin time (23 °C, 50% RLV)	approx. 10 minutes
Open time (23 °C, 50% RLV)	approx. 12 minutes
Tack free (23 °C, 50% RLV)	after approx. 4 hours
Cure rate (23 °C, 50% RLV)	approx. 3 mm/24 hrs
Hardness Shore A (EN ISO 868)	approx. 55
Volume alteration (EN ISO 10563)	< 5%
Modulus at 100% (ISO 37/DIN 53504)	approx. 1.5 N/mm ²
Tensile strength (ISO 37/DIN 53504)	approx. 2.6 N/mm ²
Elongation at break (ISO 37/DIN 53504)	approx. 330%
Shear strength (ISO 1465)	approx. 1.7 N/mm ²
Working temperature	min. +5 °C to max. +35 °C
Storage temperature	min. +5 °C to max. +25 °C
Temperature resistance	min. -40 °C to max. +120 °C
Short temperature resistance	max. +180 °C (30 minutes)

Order information

Packaging	cartridge			sausage		
Contents	290 ml (contains 24 items)			600 ml (contains 15 items)		
Colour	white (similar to RAL 9003)	grey (similar to RAL 7004)	black (similar to RAL 9011)	white (similar to RAL 9003)	grey (similar to RAL 7004)	black (similar to RAL 9011)
Article no.	100201 DIL	100203 DIR	100862 DIR	100201 DIM	100203 DIS	100862 DIS
Shelf life	18 months (in unopened packaging)			15 months (in unopened packaging)		

Other packaging and colours on request. The shelf life may vary for large packaging.

Safety recommendations

For more information about safety, see the relevant SABA safety data sheet.

SABA Dinxperlo BV

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Our recommendations and instructions for use are based on the present status of know-how and technique. Clients and users should evaluate our products by themselves, with regard to utilization and requirements of their own choice. We shall take no responsibility in case our products are not being used subject to our recommendations and/or instructions for use. Furthermore, General Terms and Conditions of SABA Dinxperlo BV, will apply to our recommendations, instructions for use and the delivery of our products.

1 Identification of the substance/mixture and of the company/undertaking

- **Product identifier**
- **Trade name:** *Sabatack 750*
- **Relevant identified uses of the substance or mixture and uses advised against**
- **Application of the substance / the preparation** *Sealant.*

- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
*SABA Dinxperlo BV
Industriestraat 3
NL-7091 DC Dinxperlo
The Netherlands*

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Internet: www.saba.nl*

- **Further information obtainable from:** *Drs. J.W. Diesveld (e-mail: j.diesveld@saba.nl)*
- **Emergency telephone number:** *Tel.: +31 315 65 89 99*

2 Hazards identification

- **Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
The product is not classified according to the CLP regulation.

- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC** *Not applicable.*
- **Information concerning particular hazards for human and environment:**
The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.
- **Classification system:**
The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

- **Label elements**
- **Labelling according to EU guidelines:**
*Observe the general safety regulations when handling chemicals.
The product is not subject to identification regulations under EU Directives and the Ordinance on Hazardous Materials (German GefStoffV).*
- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** *Not applicable.*
- **vPvB:** *Not applicable.*

3 Composition/information on ingredients

- **Chemical characterization:** *Mixtures*
- **Description:** *Mixture of substances listed below with nonhazardous additions.*

- **Dangerous components:** *Void*
- **Additional information:** *For the wording of the listed risk phrases refer to section 16.*

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according to 1907/2006/EC, Article 31

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4 First aid measures

- **Description of first aid measures**
- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Generally the product does not irritate the skin.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:**
Rinse out mouth and then drink plenty of water.
If symptoms persist consult doctor.

5 Firefighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
- **Special hazards arising from the substance or mixture**
In case of fire, the following can be released:
Nitrogen oxides (NO_x)
Carbon monoxide and carbon dioxide
Metal oxides.
- **Advice for firefighters**
- **Protective equipment:**
Wear fully protective suit.
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Keep people at a distance and stay on the windward side.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **Reference to other sections** See Section 8 for information on personal protection equipment.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
Store in cool, dry place in tightly closed receptacles.
Ensure good ventilation/exhaustion at the workplace.
- **Information about fire - and explosion protection:** No special measures required.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store only in the original receptacle.
Store in a cool location.

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- **Information about storage in one common storage facility:** Store away from foodstuffs.
- **Further information about storage conditions:** Store in cool, dry conditions in well sealed receptacles.

8 Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists valid during the making were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
- **Respiratory protection:** Not necessary if room is well-ventilated.
- **Protection of hands:**
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:**
Neoprene gloves
- **Eye protection:** Safety glasses
- **Body protection:** Protective work clothing

9 Physical and chemical properties

- **Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Viscous
Colour:	White
	Brown
	Black
	Grey
	Dark grey
	Green
	Beige
	Red-brown
Odour:	Light

- **Change in condition**

Boiling point/Boiling range: Decomposes above 250 °C.

· **Flash point:** > 150°C

· **Ignition temperature:** 395°C

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· Self-igniting:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Density at 20°C:	1.52 g/cm ³
· Solubility in / Miscibility with water:	Not miscible or difficult to mix.
· Solvent content:	
Organic solvents:	0.0 %
VOC (EC)	0.00 %
· Solids content:	100.0 %
· Other information	The physical data presented above are typical values and should not be construed as a specification.

10 Stability and reactivity

- **Reactivity**
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** Reacts with humid air.
- **Hazardous decomposition products:**
Nitrogen oxides
Carbon monoxide and carbon dioxide

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**
The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version.
When used and handled according to specifications, the product does not have any harmful effects to our experience and the information provided to us.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

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13 Disposal considerations

- **Waste treatment methods**
- **Recommendation** Smaller quantities can be disposed of with household waste.

· European waste catalogue

08 04 10	waste adhesives and sealants other than those mentioned in 08 04 09
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- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **Land transport ADR/RID (cross-border)**
- **ADR/RID class:** -
- **UN proper shipping name:**
- **Limited quantities (LQ)** -

- **Maritime transport IMDG:**
- **IMDG Class:** -
- **Marine pollutant:** No

- **Air transport ICAO-TI and IATA-DGR:**
- **ICAO/IATA Class:** -

- **UN "Model Regulation":** -
- **Special precautions for user** Not applicable.

15 Regulatory information

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Contact:** Drs. J.W. Diesveld
- **Abbreviations and acronyms:**
 ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
 ICAO: International Civil Aviation Organization
 ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)
 GHS: Globally Harmonized System of Classification and Labelling of Chemicals
 VOC: Volatile Organic Compounds (USA, EU)

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