

Glasurit Paint Specification for Omnia Panels - November 2011

Wet on wet Painting system for un-painted, un-primed bare panels.

Preparation

Thoroughly abrade the surface with a Grey Scotchbrite soaked in Glasurit 541 – 5 Wax & Silicone Remover.

Clean the surface again with Glasurit 541 – 5 Wax & Silicone Remover, using one rag to apply and a second rag to remove.

Primer

Apply 1 coat of Glasurit 568-20 Haflex Additive - Product is ready for use.

Apply 2 coats of Glasurit 284 – 25 2K High Build (Wet on Wet) Primer Surfacer – White to achieve a film weight of 50 microns.

The primer mixing ratio is as follows;

4 Parts Primer Surfacer	284 - 25
1 Part Normal Hardener	922 - 18
1 Part Haflex Additive	568 - 20

The Primer Surfacer should then be allowed to dry for 30 minutes at 60°C before the application of the topcoat.

Topcoat Systems

The application of Glasurit 68 Line Solid Colour topcoat, at the standard recommended mixing ratio of 4 -1 -1 can then be used, ensuring a film weight of 40 – 60 microns is achieved.

For metallic colours, the use of Glasurit 90 Line CV waterborne basecoat and 924 – 68 CV Lacquer should be used at the standard mixing ratios.

When using 90 Line waterborne basecoat over the sandable primer the application of 90 Line basecoat must be achieved within 8 hours, after 8 hours the primer will need to be re-flatted.

